

## Toyota Forklift Attachments

Since 1992, Toyota Material Handling inc., U.S.A., also called TMHU, continues to be the best selling lift truck provider in the U.S. Proudly celebrating more than 40 years of service, the Irvine, California situated business provides a comprehensive line of quality lift trucks. Stemming from their history of excellence, reliability, and durability, Toyota remains prevalent in this competitive market. Quality is the keystone of Toyota's renowned Toyota Production System practiced at all manufacturing facilities, including TIEM, which stands for Toyota Industrial Equipment Manufacturing, located in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S. are built here.

Every one of Toyota's manufacturing plants within Canada and the U.S. comply with the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its commitment to constant development, and its environmental systems. It is the first and only producer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. To illustrate, the Toyota 8-Series IC lift vehicles emit 70 percent less smog forming emissions than the existing federal EPA standards and have complied with California's strict emission standards and regulations.

### TMHU, U.S.A.- Leading the Industry

Brett Wood, President of TMHU, links Toyota's accomplishment to its strong commitment to fabricating the finest quality lift vehicles at the same time as delivering the utmost client service and assistance. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also called TICO, is listed in Fortune Magazine as the world's largest lift truck dealer and is among the magazines prominent World's Most Admired Companies.

### New Meaning to Environmental Responsibility

Toyota Industries Corporation, as the parent company, has instilled a rich company doctrine of environmental stewardship in Toyota. Not a lot of other organizations and no other lift truck maker can equal Toyota's history of protecting the natural environment while concurrently encouraging the economy. Environmental accountability is a fundamental aspect of company decision making at Toyota and they are proud to be the first and only manufacturer to provide UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift vehicles. Yet another reason they remain a leader within the industry.

Toyota originally released the 8-Series line of lift vehicles in 2006, yet again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission standards, and California's more environmentally friendly emission standards. The end creation is a lift vehicle that creates 70 percent less smog forming emissions than the existing Federal standards allow.

Moreover in 2006, Toyota developed a relationship with the Arbor Day Foundation, furthering their responsibility to the environment. More than 57,000 trees have been planted in district parks and national forests damaged by natural causes such as fires, as a result of this relationship. 10,500 seedlings have also been scattered through Toyota Industrial Equipment's system of dealers to non-profit organizations and neighborhood consumers to help sustain communities all over the United States

### Industry-Leading Safety

Toyota's lift vehicles offer better output, visibility, ergonomics and resilience, and most notably, the industry's leading safety technology. The company's System of Active Stability, also referred to as "SAS", helps limit the risk of incidents and accidental injuries, and increasing productivity levels while minimizing the likelihood of merchandise and equipment breakage.

System Active Stability senses numerous aspects that may lead to lateral insecurity and potential lateral overturn. When one of those conditions are detected, SAS instantaneously engages the Swing Lock Cylinder to steady the rear axle. This changes the lift truck's stability trajectory from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the probability of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also assists to avoid injuries or accidents while adding durability.

The SAS systems were originally adopted on the 7-Series internal combustion lift trucks which were put on the market in 1999. These systems helped thrust Toyota into the lead for industry safety standards. Now, SAS is utilized on practically every new internal combustion products and is standard equipment for the new 8-Series. There are more than 100,000 SAS-equipped lift vehicles in operation, exceeding 450 million hours combined. The increased population of SAS-equipped vehicles in the field, along with required worker education, overturn fatalities across all designs have decreased by 13.6% since 1999. Additionally, there has been an overall 35.5% decrease in industry wide collisions, loss of control, falls and overturn from a lift vehicle for the same period.

Toyota's rigid standards continue far beyond the machinery itself. The company believes in offering extensive Operator Safety Training programs to help users satisfy and exceed OSHA standard 1910.178. Instruction services, video tutorials and various resources, covering a broad scope of matters—from personal safety, to OSHA rules, to surface and cargo situations, are offered